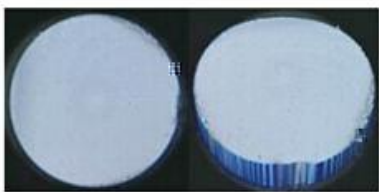
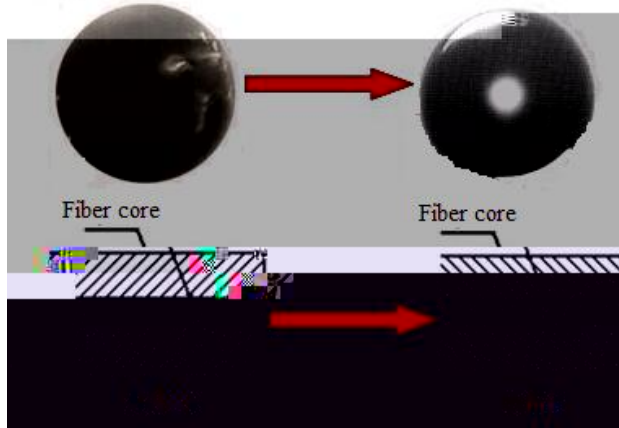


with the cutting damage



Fiber endface pre-melted before(2D&3D)



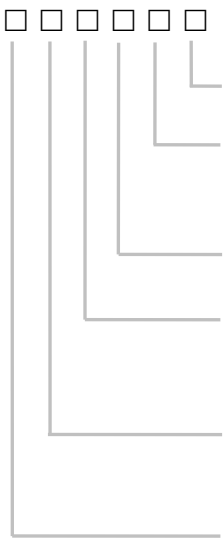
Fiber endface pre-melted after







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